



"THE STANDARD OF EXCELLENCE IN THE INDUSTRY"

SEWER SADDLE (Stainless Steel) - STYLE – CSWRY Series

Sewer Saddles shall be of two-piece construction and shall comply with NSF/ANSI 61. The Top shell section shall be a minimum of 14 ga. and shall be made from 18-8, Type 304 stainless steel, per ASTM A240 and have a Branch Outlet attached to the Top shell with an outside seam MIG weld. The Branch Outlets shall be configured to accept a PVC Branch Line at a 45° angle to the Main Line. The Back shell section shall be a minimum of 18 ga. and shall be made from 18-8, Type 304 stainless steel, per ASTM A240. These Saddles shall have a minimum of one stud/receiver assembly per side. The Saddle shall mount to the mating Branch Line. Branch Outlets shall be 18-8, Type 304 stainless steel with rubber coupling (sold separately) or optional permanently attached PVC Branch Line Connector, of Gasketed or Solvent Welded type. Bolts and nuts shall be 5/8-11, 18-8 stainless steel. Nuts shall be coated with Xylan to prevent galling. Washers shall be nylon. Main Line Gasket shall be a gridded mat, with tapered ends and an opening for the Branch line. Gasket shall be virgin SBR, grade 30; suitable for sewer service and in accordance with ASTM D2000. All welds and metal surfaces shall be chemically passivated to meet ASTM A380. Sewer Saddles shall be Model CSWRY as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.