



"THE STANDARD OF EXCELLENCE IN THE INDUSTRY"

SEWER SADDLE (Stainless Steel) - STYLE – CSWRT Series

Sewer Saddles shall be of two-piece construction and shall comply with ANSI/NSF 61. The Top shell section shall be a minimum of 14 ga. and shall be made from T-304 stainless steel, per ASTM A 240 and have a Branch Outlet attached to the Top shell with an outside seam MIG weld. The Branch Outlets shall be configured to accept a PVC Branch Line at a 90° angle to the Main Line. The Back shell section shall be a minimum of 18 ga. and shall be made from T-304 stainless steel, per ASTM A 240. These Saddles shall have a minimum of one stud/receiver assembly per side. The Saddle shall mount to the mating Branch Line. Branch Outlets shall be T-304 stainless steel with rubber coupling (sold separately) or optional permanently attached PVC Branch Line Connector, of Gasketed or Solvent Welded type. Bolts and nuts shall be 5/8-11, 18-8 stainless steel. Nuts shall be coated with Xylan to prevent galling. Washers shall be nylon. Main Line Gasket shall be a gridded mat, with tapered ends and an opening for the Branch line. Gasket shall be virgin SBR, grade 30; suitable for sewer service and in accordance with ASTM D 2000. All weldments (welds and metal surfaces) shall be chemically passivated to meet ASTM A 380. Sewer Saddles shall be Model CSWRT as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.